

# Work Order ID 113526

February-19-14 3:24:19 PM

Shy 20/02

\*113526\*

Page 1

Item ID: D350-607-431

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Strut Retrofit

Stop

\*NS2\*

Start Date: 2/19/14

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 2/20/14

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D350-607-4

C

110

0.00

\*110\*

DOCUMENT CONTROL

DC

Memo 11.10.

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-431 CHG001

DAS  
31  
9-89

14-02-20 1 MLT 14-02-20

120

Pick Kit

0.00

\*120\*

Packaging

Memo

0.00

Packaging

1x DAS 28 9-89 14-02-19

130

QC4- 100% Inspect kits for completeness

0.00

\*130\*

QC

Memo

0.00

Quality Control

DAS  
31  
9-89

14-02-20

1

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Item ID: D350-607-431

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Strut Retrofit

Start Date: 2/19/14 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/20/14 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

0.00

**\*140\***

Packaging

DAS  
6  
9-89

1 14-02-20

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-431

Location: SHIP

150

0.00

**\*150\***

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

14-02-20

Quality Control

mf  
14-2-20

## February-19-14 3:24:18 PM

**Parent Item:** D350-607-431

**Parent Item Name:** Strut Retrofit

**\*113526\***

**\*D350-607-431\***

**Start Date:** 2/19/14**Required Date:** 2/20/14

**Start Qty: 1.00**

**Required Qty: 1.00**

**Comments:** IPP REV:A 13.12.30 NEW ISSUE DD VERF:RQ  
REV:B 14.02.03 D350-607-4 REV.C DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3501-1		Manufactured	No				Each	283.0000		8			
*D3501-1*									**			DAS	
Bushing												28	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST043				156					
				86913				156					
				ST052				127					
				105395				87					
				105576				40					
D3910-5		Manufactured	No				Each	30.0000					
*D3910-5*									**			DAS	
Crosstube Lug												28	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST464				30					
				110549				30					
D3984		Manufactured	No				f	82.0000					
*D3984*									**			DAS	
Rubber Extrusion, X-Tube, Per Foot												28	
												9-89	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST411				82					
				107420				82					

# Picklist Print

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Work Order ID: 113526

**\*113526\***

Parent Item: D350-607-431

**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 2/19/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

D4775-041

Manufactured No

Each

1.0000

**\*D4775-041\***

Strut Assembly

\*\*

DAS  
28  
9-89

14-02-20

DAS  
31  
9-89

D4776-3

Manufactured No

Each

16.0000

**\*D4776-3\***

Skidtube Clevis

\*\*

DAS  
28  
9-89

6

DAS  
31  
9-89

D4917-300

Manufactured No

Each

18.0000

**\*D4917-300\***

Placard, Max Load

\*\*

DAS  
28  
9-89

6

DAS  
31  
9-89

D4917-310

Manufactured No

Each

10.0000

**\*D4917-310\***

Placard, Max Load

\*\*

DAS  
28  
9-89

6

DAS  
31  
9-89

## Location

ST264

112765

## Loc Qty

1

1

## Loc Code

113347(1x)

1x

2

## Location

ST123

110551

110946

## Loc Qty

16

4

12

## Loc Code

2x

1

## Location

ST126

112266

ST127

110573

## Loc Qty

12

12

6

6

## Loc Code

1x

1

## Location

ST126

110952

## Loc Qty

10

10

## Loc Code

1x

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Work Order ID: 113526

Parent Item: D350-607-431

Parent Item Name: Strut Retrofit

**\*113526\***

**\*D350-607-431\***

Start Date: 2/19/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

D4917-315

Manufactured No

Each

20.0000

**\*D4917-315\***

Placard, Max Load

DAS  
31  
9-89

\*\*

DAS  
28  
9-89

14-02-20

Location

Loc Qty

Loc Code

ST126

12

112251

12

ST127

8

110574

8

D4917-320

Manufactured No

Each

20.0000

**\*D4917-320\***

Placard, Max Load

DAS  
31  
9-89

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST126

12

112209

12

ST127

8

110575

8

D4917-332

Manufactured No

Each

20.0000

**\*D4917-332\***

Placard, Max Load

DAS  
31  
9-89

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST127

20

110576

8

112446

12

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Parent Item: D350-607-431

Parent Item Name: Strut Retrofit

\*113526\*

\*D350-607-431\*

Start Date: 2/19/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

Each

253.0000

12

DAS  
28  
9-89

\*AN4-14A\*

Bolt

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

FG

5

122141

5

ST515

248

M127044

1

M127815

247

Each

172.0000

4

DAS  
28  
9-89

AN4-42A

Purchased

No

\*AN4-42A\*

Bolt

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST359

52

M125978

7

M128199

45

ST517

120

M128257

120

Each

103.0000

2

DAS  
28  
9-89

AN6-13A

Purchased

No

\*AN6-13A\*

BOLT

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

Mezz

5

18106

5

ST339

98

m128257

98

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**\*D350-607-431\***

Parent Item Name: Strut Retrofit

Start Date: 2/19/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

3,327.000

**\*MS21042L4\***

Locknut

**\*\***

DAS  
28  
9-89

14-02-20

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST509

3268

m127255

1268

m127813

2000

ST518

11

m127376

11

Each

286.0000

MS21042L6

Purchased

No

**\*MS21042L6\***

Nut

**\*\***

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST314

286

m127304

10

m127831

26

m127904

250

Each

984.0000

NAS1149F0432P

Purchased

No

**\*NAS1149F0432P\***

WASHER

**\*\***

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST295

750

M127813

750

ST510a

234

M126221

234

DAS  
31  
9-89

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\*113526\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/19/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0663P

Purchased

No

Each

153.0000

\*\*

DAS

28

9-89

14-02-19

\*NAS1149F0663P\*

WASHER

DAS

31

9-89

Location

ST295

Loc Qty

153

Loc Code

M126083

153

4/X